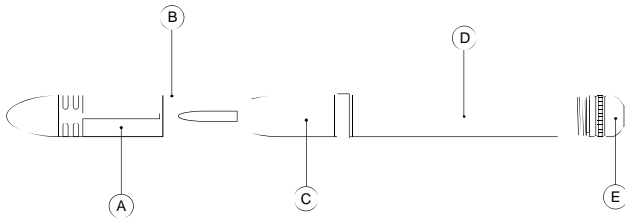


# REFILLABLE MARKER

## WITH ROUND POINT FELT TIP

N001-004



### **INKING INSTRUCTIONS REFILLABLE MARKER**

1. REMOVE SLIP CAP "A".
2. UNSCREW END CAP "E" FROM ALUMINUM HANDLE "D".  
NOTE: KNURLED COUPLING BETWEEN NOZZLE "C" AND HANDLE "D" SHOULD ONLY BE REMOVED FROM NOZZLE ASSEMBLY FOR CLEANING OR O-RING REPLACEMENT.
3. POUR UNIVERSAL TYPE FD INK INTO THE ALUMINUM HANDLE TO WITHIN APPROXIMATELY 1/2" OF THE TOP. DO NOT OVERFILL!
4. SCREW END CAP BACK INTO HANDLE.
5. HOLD THE PEN UPRIGHT WITH THE FELT TIP POINTING UP AND PRESS THE TIP DOWN TO LET AIR ESCAPE. THIS PREVENTS FLOODING OF TIP AND SHOULD BE DONE AFTER EACH FILLING AND BEFORE USING, IF PEN IS STORED IN A HOT LOCATION.
6. TO START INK FLOW, HOLD THE PEN IN THE WRITING POSITION AND WITH A QUICK MOTION, PRESS DOWN ON THE TIP AND RELEASE. REPEAT THIS MOTION UNTIL YOU SEE THE INK START TO APPEAR IN THE EXPOSED TIP. LET THE INK FINISH WICKING BEFORE PRESSING DOWN ON THE TIP AGAIN. DO NOT OVERSATURATE THE TIP AS FLOODING WILL OCCUR.
7. KEEP THE SLIP CAP "A" ON THE PEN WHEN NOT IN USE TO PREVENT THE TIP FROM DRYING OUT.
8. TO REPLACE FELT TIP "B", REMOVE THE OLD TIP BY UNSCREWING AND PULLING AT THE SAME TIME. PUSH THE NEW TIP INTO THE NOZZLE "C" UNTIL IT STOPS AND THEN TWIST UNTIL TIGHTENED IN PLACE.