

# UV PROCESS SUPPLY, INC.

## CON-TROL-CURE® LIQUID DYNE PENS INSTRUCTIONS

PART # N001-002 & PART # N001-015

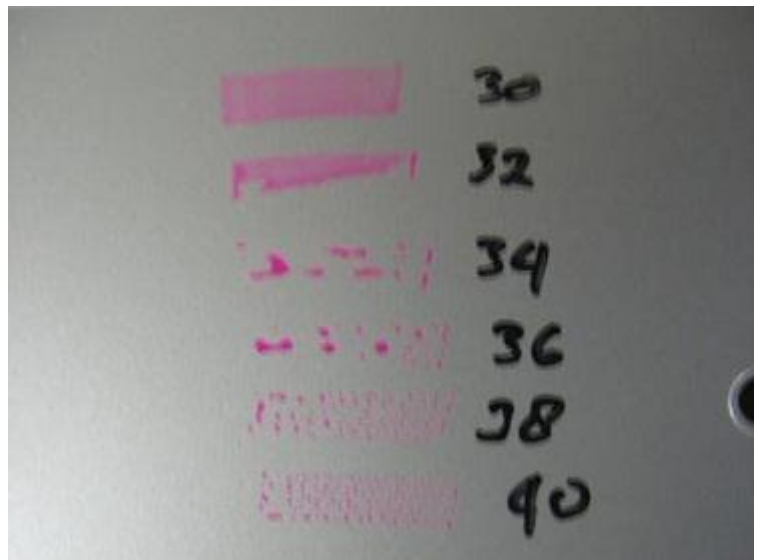
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### DIRECTIONS

- 1) Choose a test marker with a dyne level lower than the substrate's.
- 2) Hold the marker's applicator tip firmly against one corner of the subject material until the tip is saturated with test fluid.
- 3) Using a light touch, draw the marker across the test sample in two or three passes. Disregard the first passes - the last pass only should be evaluated.
- 4) If the last ink swath remains wetted out (constant, uninterrupted line) on the test surface for more than two seconds, repeat this procedure with the next higher dyne level marker. If it beads up, tears apart, or shrinks into a thin line in two seconds or less, repeat this procedure with the next lower dyne level marker. Please refer to the photos below for example.
- 5) The dyne level of the test sample most closely matches the level of the marker which produces an ink swath which holds for two or more seconds before beading up, tearing apart, or shrinking into a thin line.

### IMPORTANT SAFETY NOTICE:

- Do not use these markers until you have read all instructions.
- These markers are to be used only by trained personnel.
- Pregnant women should not use this product.
- Wear protective gloves while testing; do not allow ink to contact skin. Do not breathe vapors; use in well ventilated area Refer to MSDS for details.



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